



International Door Controls Ltd

**CONSTRUCTION PRODUCTS REGULATION 2011
DECLARATION OF PERFORMANCE**

DoP Number: **04-001-01** Issue: 1

- 1. Unique identification code of the product-type:**

M322 Series 76mm x 51mm x 2mm Stainless Steel Butt Hinge
- 2. Type, batch or serial number or any other element allowing identification of the construction product as required under Article 11(4) of the CPR:**

M322 Series 76mm x 51mm x 2mm Stainless Steel Butt Hinge
- 3. Intended use or uses of the construction product in accordance with the applicable harmonized technical specification, as foreseen by the manufacturer:**

For use on fire and smoke compartmentation doors, when fitted in accordance with the manufacturer's fitting instructions
- 4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required under Article 11(5):**

International Door Controls Ltd.
Unit 23, Timmis Road, Lye, Stourbridge, West Midlands DY9 7BQ
- 5. Where applicable, name and contact address of the authorised representative whose mandate covers the tasks specified in Article 12(2):**

N/A
- 6. System or systems of assessment and verification of constancy of performance of the construction product as set out in CPR, Annex V:**

System 1
- 7. In case of the declaration of performance concerning a construction product covered by a harmonized standard:**

EN1935:2002 Intertek Testing & Certification Ltd. (Notified Body No. 0359)
- 8. European Technical Assessment:**

N/A

9. Declared performance:

Essential Characteristics	Performance	Harmonised Technical Specification
Self Closing		
Initial friction torque with max. door mass 40 kg.	2 Nm	EN 1935:2002
Static Load		
Load deformation	Passed with displacement under load: - Lateral not more than 2mm - Vertical not more than 4mm And a residual displacement after unloading: - Within allowable limits defined in Annex G	
Overload	Passed with no breakage of any hinge leaf, knuckle, barrel or pin nor any cracking or deformation visible to normal or corrected vision. The hinged test element remained connected to the frame.	
Shear Strength	Passed with lateral deformation not greater than 3mm and additional lateral and vertical displacements after test not exceeding 1mm	
Hinges for use on fire-resistant and/or smoke-controls doors;	Grade 1: Suitable for use on fire/smoke resistant door assemblies	

Essential Characteristics	Performance	Harmonised Technical Specification
Durability		
Durability	Passed a 200,000 cycle test with a maximum wear within the limits defined in Annex G	EN 1935:2002
Corrosion	Pass Grade 4	
Dangerous Substances Annex ZA3	The materials in the product do not contain or release any dangerous substances in excess of the maximum levels specified in existing European material standards, or any national regulations.	

- 10.** The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9.
 This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4

Signed for and on behalf of the manufacturer by:

D S Hart
 Technical Director

Date of Issue 25/06/2013